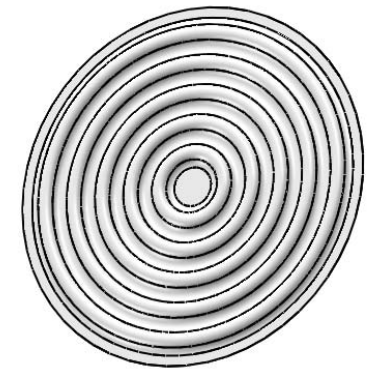


REV	DESCRIPTION	DATE	INITIALS
C	DEFLECTION CALCULATIONS UPDATED	7/21/2017	JD

GENERAL NOTES:

- 1) BURR TO BE 30% OF MATERIAL THICKNESS
- 2) MAX CAMBER (POTATO CHIPPING) OF 2% OF OD
- 3) ALL RIPPLE DIMENSIONS IN VIEW B ARE TOOL CONTROLLED
- 4) MANUFACTURE DIAPHRAGM FROM TOOL T-LSHP-3.000
- 5) DINGS AND DENTS ACCEPTABLE IF DETECTED ON ONE SIDE ONLY
- 6) DIAPHRAGMS TO BE NESTED AND PACKED TO AVOID DAMAGE



TAB	Part Name	Diameter	Thickness	Material	Specification	Deflection *
-1	LSHP3.000-0020-718	3.000	0.002	IC718	AMS-5596	0.0255
-2	LSHP3.000-0030-316	3.000	0.003	SS316L	AMS-5507	0.0147
-3	LSHP3.000-0030-625	3.000	0.003	IC625	AMS-5599	0.0136
-4	LSHP3.000-0030-718	3.000	0.003	IC718	AMS-5596	0.0139

* Deflections listed at 1.0 psi are simulated results. Actual results may vary.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± 1/32
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ± .015
 THREE PLACE DECIMAL ± .005
 INTERPRET GEOMETRIC
 TOLERANCING PER: ASME Y14.5M94
 DO NOT SCALE DRAWING

NAME	DATE	TITLE: Metal Diaphragm
DRAWN WAGNER	9-22-15	
CHECKED DEBONE	9-22-15	
ENG APPR.		
MFG APPR.		
Q.A.		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HUDSON TECHNOLOGIES. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HUDSON TECHNOLOGIES IS PROHIBITED.
SIZE B	DWG. NO. LSHP3.000-TAB	REV C
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1